

Handle Plug (Small)

Installation Instructions

NOTE: This instruction sheet describes how to replace the handle plugs.

Tools Required

- Hammer
- Long punch

1. Read and understand all instructions thoroughly before installing this kit.
2. Verify kit contents. See Figure 1.

- A. Handle Plug, (1)
- B. Tube insert, (2)
- C. Loctite, (1)

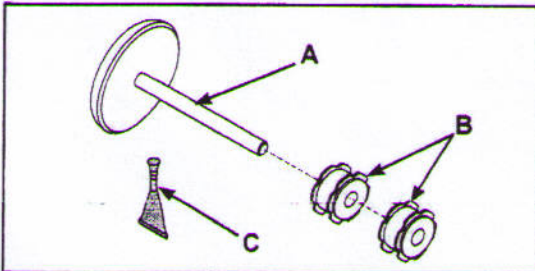


Figure 1

3. Remove existing handle plug.

- A. Unscrew existing handle plug.
- B. Using a long punch and hammer, drive the existing tube insert further up into handle.

4. Assemble plug and tube inserts.

- A. Apply loctite to threads of the handle plug and threads on both tube inserts.
- B. Thread tube inserts onto handle plug so that the pointed end of the fins are facing the handle plug. Stop threading inserts when two threads of the handle plug are showing (from backside of tube insert). See Figure 2.

NOTE: Be sure that the pointed end of the fins point toward the plug.

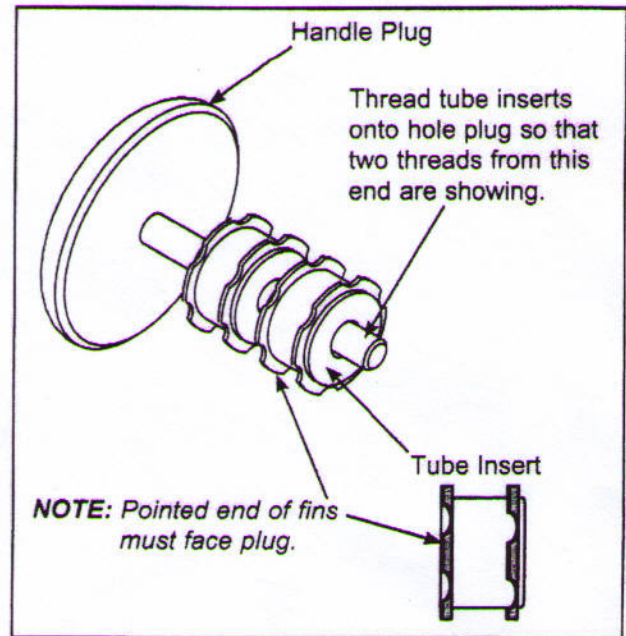


Figure 2

5. Place handle plug into end of handle. Using a hammer, carefully secure plug into place.
6. Turn handle plug clockwise to lock plug into place.
7. Verify handle plug is secure.